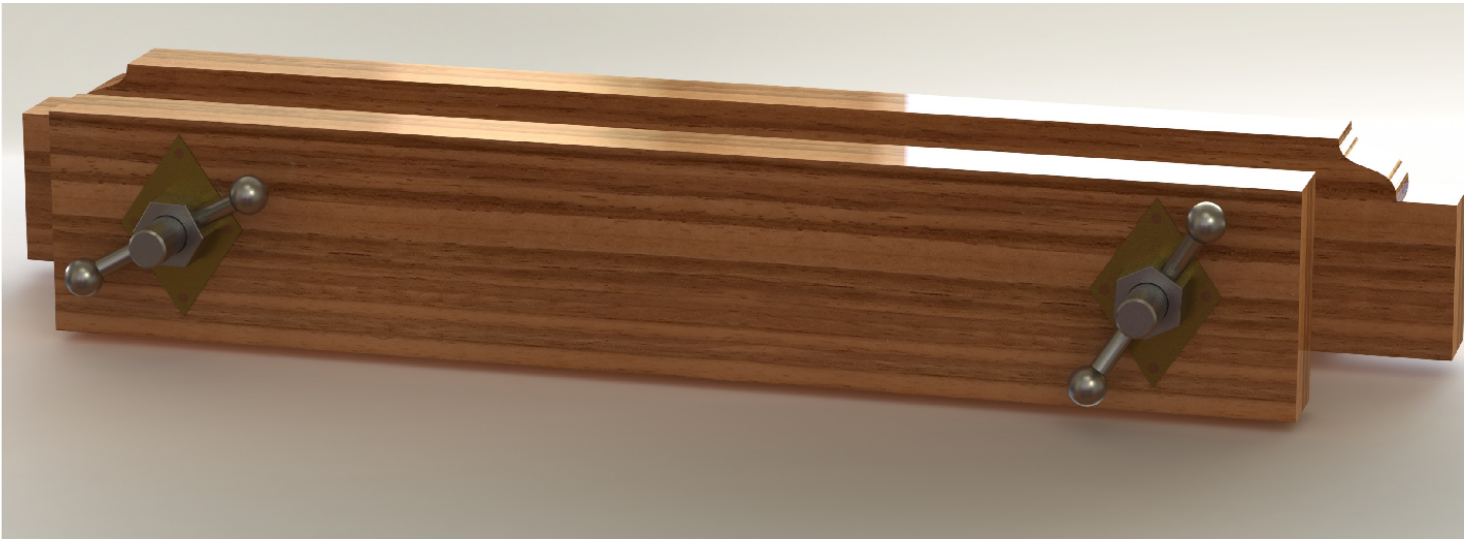
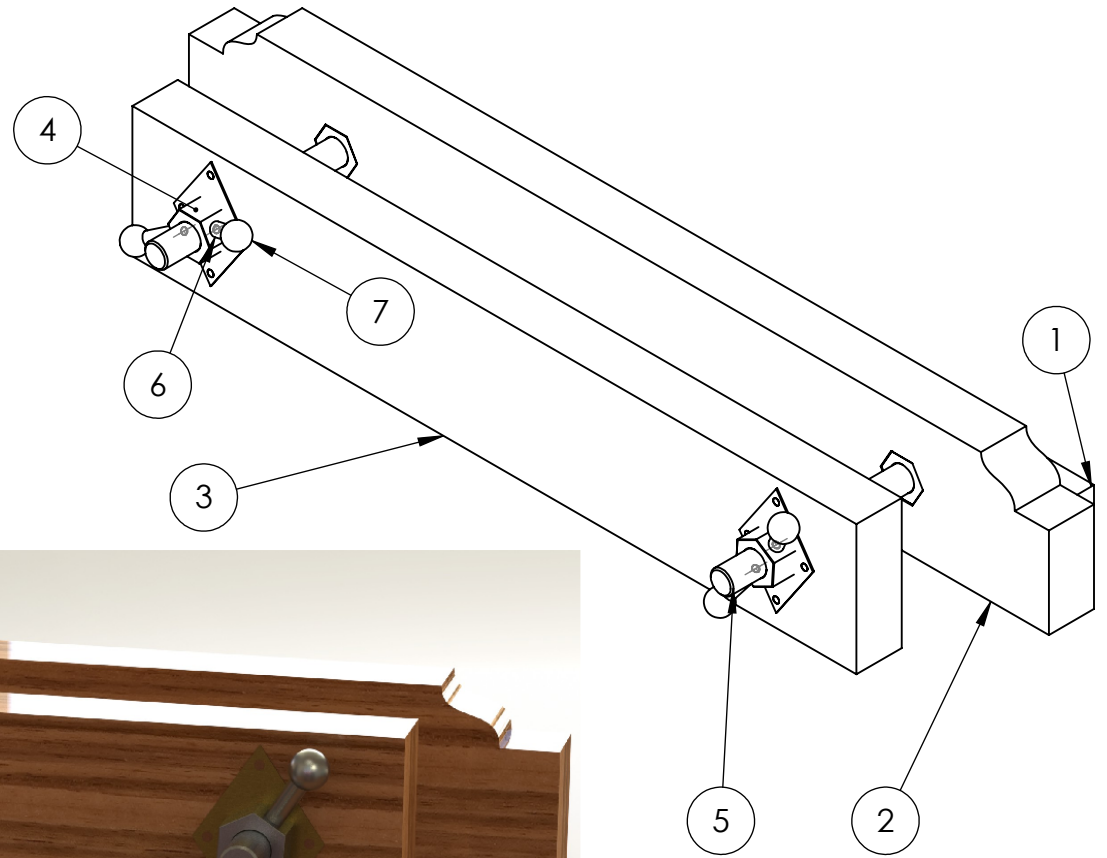
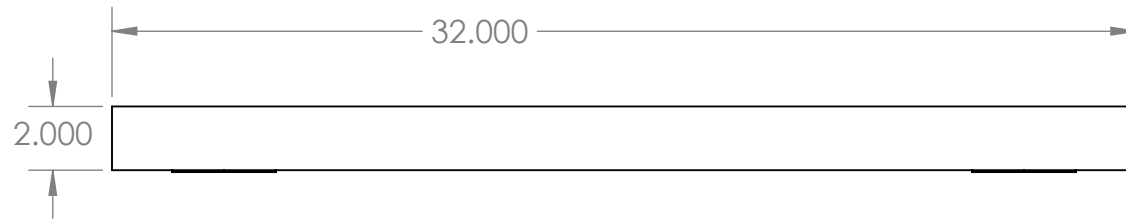
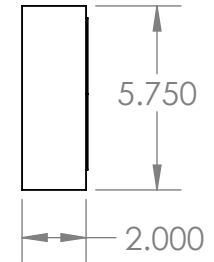


# Moxon Vise

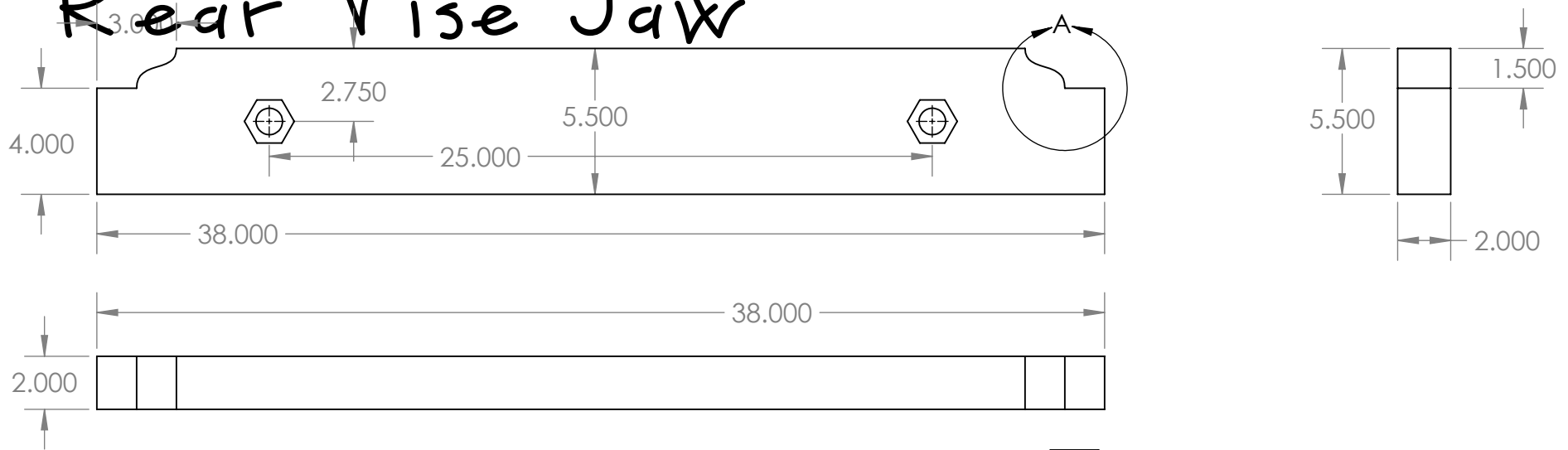


ITEM NO.	PART NUMBER	QTY.
1	Brace	1
2	RearJaw	1
3	FrontJaw	1
4	Nut	6
5	Acme	2
6	HandleShaft	4
7	BallBearing	4

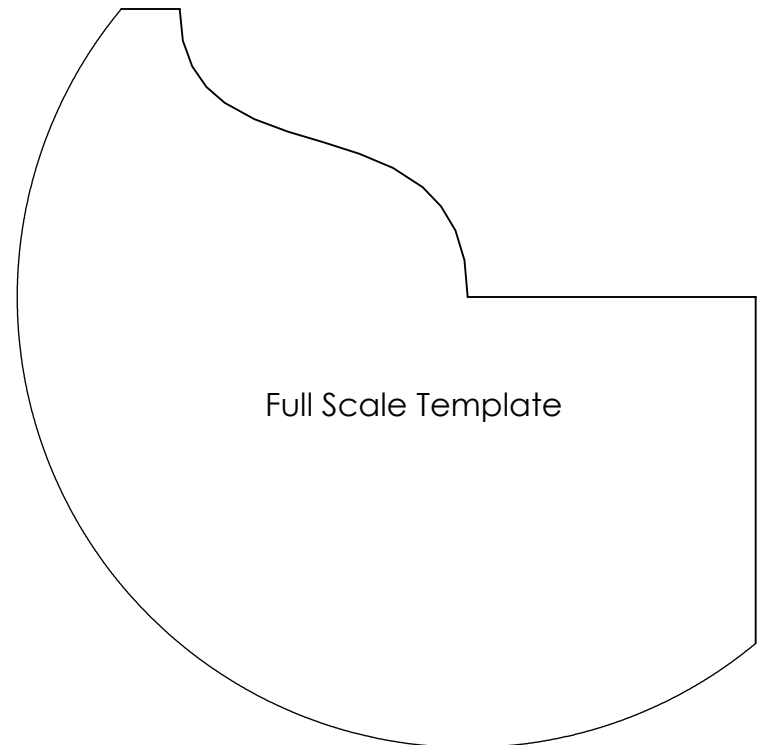
# Front Vise Jaw



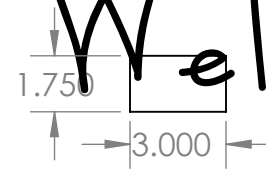
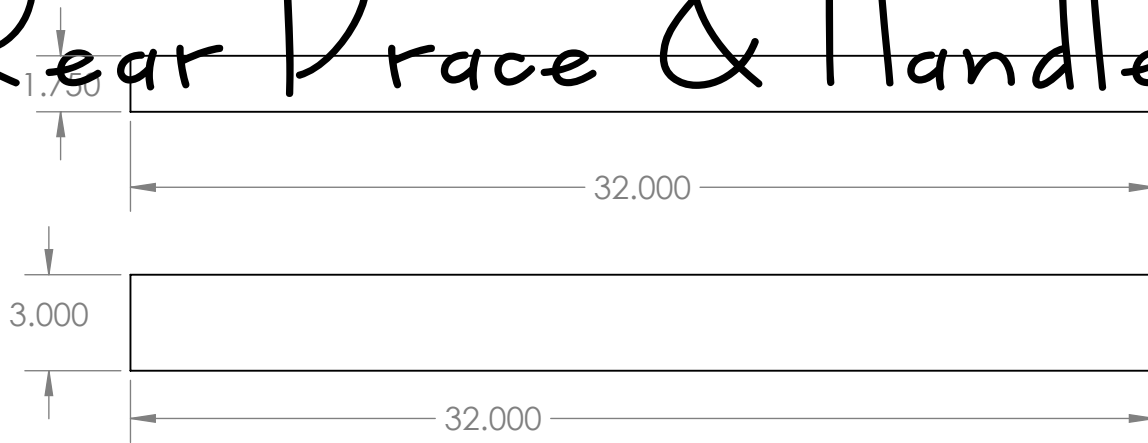
# Rear Vise Jaw



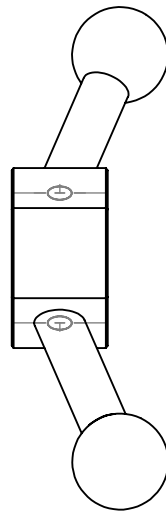
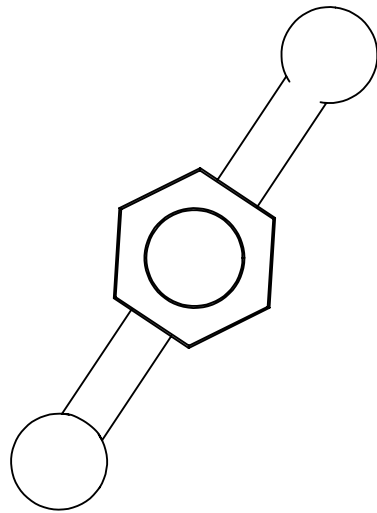
Construction notes: Layout and drill 1" through holes for the vise screws (1" Acme threaded rod). Use a 1.5" forstner bit to counterbore the inside face 1" deep. Trace the outline of the nuts and chop to complete the recess for the front nuts.



# Rear Prace & Handle Weldment



1.75" wide face is glued to back of rear vise jaw as a stabilizer



1/2" round steel rod for handle



1"-5tpi acme thread, cut to length indicated



Full scale patterns for brass guard

